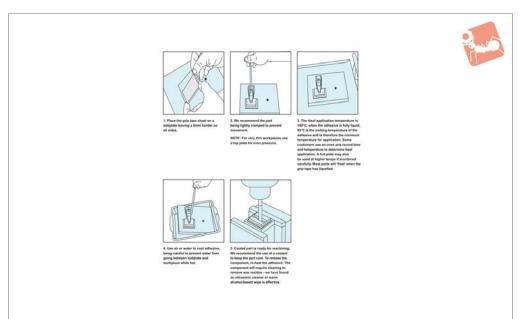


# **Mitee-Grip Tape** for holding small and thin components







10784

#### Material

A heat activated, wax-based compound embedded in precision paper.
Coated on a nylon mesh or in a stick form.

### **Technical Notes**

Maintains parallelism on precision parts. Very useful for thin parts, micro-machining, optical and quartz components as well as jewellery related items.

#### Tips

Approx. clamping force is 40 PSI.

## **Important Notes**

- 1. Place the Mitee-Grip sheet on the subplate leaving a 6mm border on all sides. Melt the wax stick onto the wax subplate.
- 2. In some cases the part should be lightly clamped to prevent movement. Over thin workpieces, use a top plate for even pressure
- 3. Heat parts to between +85°C and +90°C. Heating from the bottom is best.
- 4. Use air or water to cool, being careful to

prevent water going between subplate and workpiece whilst hot.

5. The part is now ready to machine. Use a coolant to keep it cool. To remove the part, re-heat to between +80°C and +90°C.

Order No.	Description	Size
10784.W0230	Compound	1 Stick
10784.W0235	Compound	3 Sticks
10784.W0240	Paper Roll	305x1524
10784.W0245	Paper Roll	305x7620
10784.W0250	Mesh Roll	254x1524
10784.W0252	Mesh Roll	254x7620

